

Green ammonia production for a functional hydrogen economy

[Special Reports](#)

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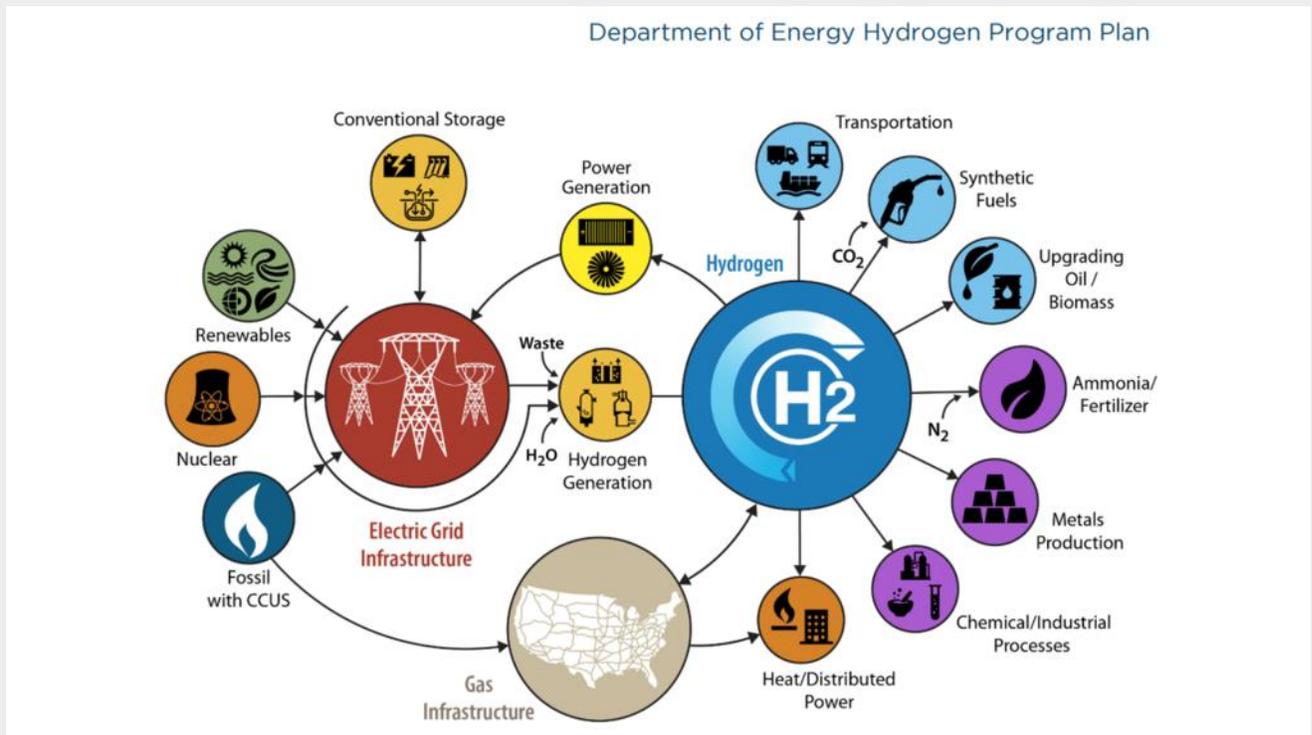
AmmPower is pioneering the development of green ammonia production facilities to achieve a truly green and functional hydrogen economy.

The onset of electrification and sustainability movements has created an increasing demand for carbon-free fuels and new fuel cell technologies, drawing attention to the need for a new hydrogen economy. Expert projections suggest that a 'hydrogen economy' is the [ultimate solution for energy and environment](#), enabling the decarbonisation of 'hard-to-abate' economic sectors, or those that cannot be electrified. This is because the conversion of hydrogen into

power or heat is quite simple and clean. The only by-product generated when hydrogen is combined with oxygen for combustion is water. No pollutants or greenhouse gasses are produced or emitted.

However, while hydrogen is the most abundant chemical on the planet, it does not exist in its pure elemental form and must be extracted from other hydrogen carriers. When hydrogen is obtained from hydrocarbons, such as natural gas or methane, the carbon constituents left over combine with oxygen and form carbon dioxide, a critical greenhouse gas.

An alternative to this is separating hydrogen from water, a widely available hydrogen carrier that does not contain carbon, through a process called electrolysis. Electrolysing water to dissociate H_2O molecules into hydrogen and oxygen requires a large amount of electricity. For hydrogen to be a truly “green” solution, this electricity must come from green power or renewable electricity.



Source: DOE

Global accessibility of green hydrogen

Just as oil and other fossil fuels are only abundant in certain regions of the world, renewable power is also limited by geographical location. Countries like Sweden and Brazil have abundant wind, solar, or hydropower potential to generate sustainable electricity, whereas many

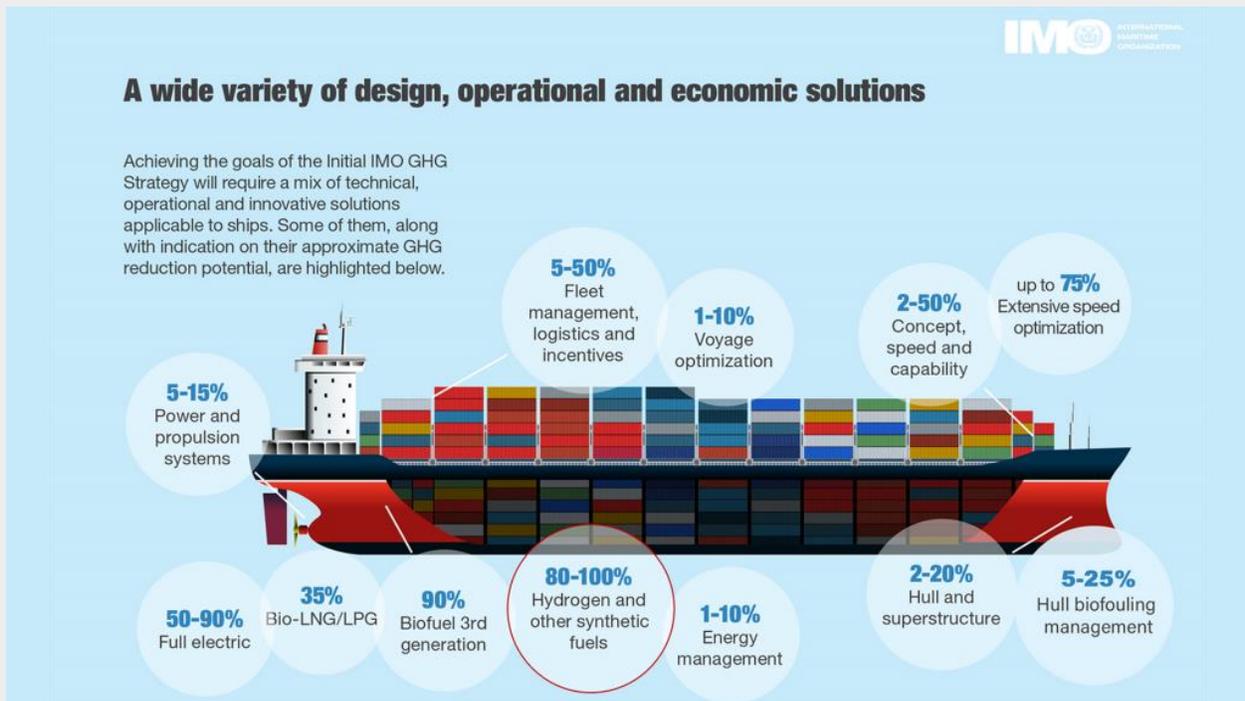
countries have unfavourable conditions for power generation through renewable energy, or limited access as a result of being completely landlocked.

These renewable energy-rich countries will be at the forefront of the hydrogen movement. Namibia, for example, is a country with abundant wind and solar resources, and it aims to be [one of Africa’s first green hydrogen export hubs](#).

However, bringing green energy to the world through green hydrogen presents several challenges.

Addressing hydrogen fuel limitations

The maritime and shipping industry is considered an important hard-to-abate sector, as it cannot be electrified and is responsible for a growing proportion of greenhouse gas emissions. The International Maritime Organization (IMO) pledged the “[total annual GHG emissions from international shipping should be reduced by at least 50% by 2050 compared to 2008](#),” citing the use of alternative fuels and improving the energy efficiency of new ships to achieve this goal.



A constituent of all maritime fuels, hydrogen plays an important role in the IMO’s strategy to decarbonise maritime shipping. Pure hydrogen fuel would be the ideal solution, creating zero greenhouse gas emissions when combusted. On its own, however, hydrogen fuel is not a viable solution due to logistical challenges.



At ambient temperatures, hydrogen is in a gaseous state, requiring large volumes of storage that that would take up too much space on a ship. Compression of hydrogen gas into a liquid can greatly increase the amount of hydrogen per unit volume, but to do so requires cryogenic conditions at less than -253°C , or extreme pressurisation above 700 bar. Cold storage of hydrogen has high capital costs, and greatly pressurised containers are dangerous to transport and store on a ship.

AmmPower's solution: Using green ammonia

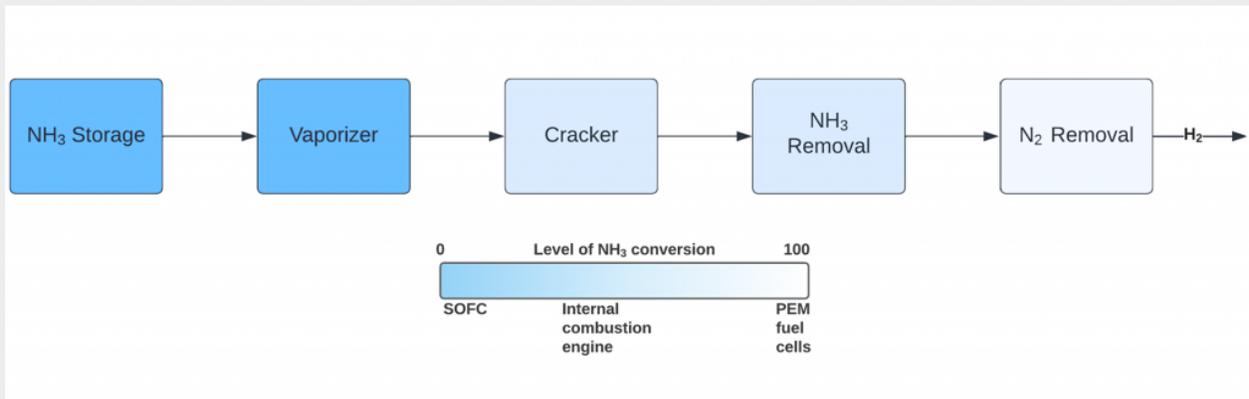
The only other completely carbon-free fuel is green ammonia, a hydrogen carrier typically used in the agricultural industry for fertilisers.

'Green' ammonia is ammonia (NH_3) made from "green" hydrogen and nitrogen from the atmosphere. Ammonia can be stored at room temperature with only slight pressure, making it much easier and safer to store and transport. Ammonia also has 1.8 times the volumetric energy density of hydrogen, making it a viable carbon-free fuel.

In fact, combustion engines, including ship engines, can run on ammonia fuel with only slight modifications. The development of maritime ship engines is already underway and is expected to be [commercially available as early as 2024](#).

Ammonia is also less flammable than hydrogen, and although this is a great safety feature, it makes engine ignition more complicated. With a small amount of hydrogen added to ammonia, the mixture becomes an ideal fuel, limited by the storage challenges associated with hydrogen.

To create this ideal fuel, [AmmPower's](#) solution is to develop technology that will extract the small amount of hydrogen necessary from the ammonia fuel on board, releasing the remaining nitrogen back into the air. A portable ammonia 'cracking' system, small and light enough to be located on board the shipping vessel, enables the fuel to be stored safely in its ammonia form and the hydrogen to be available directly when needed for engine start up. Ammonia application in internal combustion engines requires only partial ammonia cracking, which means the result from cracking is a mixture of hydrogen with significant levels of ammonia remaining. On the other end of the spectrum, ultra-high-purity hydrogen from ammonia cracking would be needed for PEM fuel cell applications.



AmmPower leverages in-house expertise in material development, equipment engineering, and process design for a holistic approach with agile development for technical solutions globally optimised for diverse applications. AmmPower’s proprietary cracking systems enable ammonia utilisation at high thermal efficiency and very low cost in both capital expenditure and operation.

The first demonstration of AmmPower’s ammonia cracking technology will be completed by August 2022, and targets to convert 10 kg/d NH_3 into hydrogen to power a 1 kW fuel cell. In 2023, AmmPower targets scaling up the system by 10X to 100 kg/d NH_3 cracking for ultra-high-purity H_2 production.

AmmPower aims to be a technology provider for large-scale ammonia cracking projects, capable of licensing, providing Basic Engineering Design (BED) packages, and proprietary cracker designs tailored by project to account for capacity, ammonia storage conditions, H_2 purity requirement, heat sources, and more.

Global accessibility of green ammonia

Experts predict that greater proportions of maritime vessels will operate on carbon-free fuels, hydrogen and ammonia making up 35% of all maritime fuels by 2050, as oil-based fuels are phased out. However, these fuels are not practical solutions to industry decarbonisation if the ships cannot refuel their tanks with ammonia at docking ports.

AmmPower will develop green ammonia production facilities at ports located in renewable-resource rich locations. The company currently holds two agreements with different ports around the world with the objective of installing world-leading green ammonia production facilities at the ports, capable of producing 4,000 tonnes of green ammonia per day. These facilities will service the shipping industry for fuel, provide green fertiliser to the local marketplace, and allow for the export of green energy in the form of [green hydrogen and green ammonia](#)